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INVENTORY NO.

004	STD	00	056	SOC. HD. CAP SCR. M12 x 56 LG.	-	-	AA7123123	-	-	-	-
002	STD	00	055	PLATE	E-601-IT# 022	-	ALLOY STL.	-	-	-	-
001	STD	00	054	LOCATING BUSH	TG. ST. 125/4-M-18.9-20 19.0	-	-	-	-	-	-
001	STD	00	053	LOCATING BUSH	TG. ST. 125/4-M-20.9-20 21.0	-	-	-	-	-	-
AS REQUIRED	-	00	052	CERROMATRIX	-	-	STL.	-	-	-	-
020	-	00	051	DOWEL	TG. ST. 126/2M-8-60	-	-	-	-	-	-
001	-	00	050	DOWEL	TG. ST. 126/2M-6-20	-	-	-	-	-	-
011	-	00	049	DOWEL	TG. ST. 126/2M-10-40	-	-	-	-	-	-
018	STD	00	048	SOC. HD. CAP SCR. M10 x 40 LG.	-	-	AA7123123	-	-	-	-
004	STD	00	047	SOC. HD. CAP SCR. M6 x 20 LG.	-	-	ALLOY STL.	-	-	-	-
006	STD	00	046	SOC. HD. CAP SCR. M6 x 12 LG.	-	-	AA7123123	-	-	-	-
004	STD	00	045	SOC. HD. CAP SCR. M6 x 25 LG.	-	-	ALLOY STL.	-	-	-	-
003	STD	00	044	SOC. HD. CAP SCR. M8 x 25 LG.	-	-	AA7123123	-	-	-	-
004	STD	00	043	SOC. HD. CAP SCR. M10 x40 LG.	-	-	ALLOY STL.	-	-	-	-
012	STD	00	042	SOC. HD. CAP SCR. M10 x 25 LG.	-	-	AA7123123	-	-	-	-
012	STD	00	041	SOC. HD. CAP SCR. M10 x 65 LG.	-	-	ALLOY STL.	-	-	-	-
003	STD	00	040	CIRCLIP	-	-	LITB - 14 - ST.	-	-	-	-
001	STD	00	039	LIMIT SWITCH	E-601-IT# 015	-	AA7167003	-	-	-	-
004	STD	00	038	SPRING	O/D16x WIRE #2 FICH 5 FREE LENGTH 54	-	-	-	-	-	-
004	STD	00	037	SPRING	O/D16x WIRE #2 FICH 5 FREE LENGTH 45	-	-	-	-	-	-
001	-	00	036	SPRING	EQUIVALENT TO DAINLY SPRING NO.9-2014-26 RED #3269	-	-	-	-	-	-
003	STD	00	035	SPRING	EQUIVALENT TO DAINLY NO.9 1607-11 BRONZE #26x44	-	-	-	-	-	-
004	STD	00	034	SPRING	EQUIVALENT TO DAINLY NO. 2408/36 (YELLOW) #38x51	-	-	-	-	-	-
004	STD	00	033	CIRCLIP	-	-	LITB - 17 - ST. AA7167003	-	-	-	-
001	STD	00	032	GUIDE BUSH	E-601-IT# 21	-	-	-	-	-	-
004	STD	00	031	RETAINING BUSH	E-601-IT# 014	-	-	-	-	-	-
VAR.00	REMARKS	VAR NO.	ITEM NO.	DESCRIPTION	STD.	DRAWING NO.	IT.NO.	MAT'L.CODE	A/C	UNIT	UNIT WT.
							VAR.	MAT'L SPON			QTY.

001	M/C-A/O	00	030	KNOCK OUT PLATE 12 THK.xø290	-	-	-	AA10108 M.S.	-	-	-
004	STD	00	029	GRUB SCREW	-	E-601-IT# 013	-	-	-	-	-
004	STD	00	028	STRIPPER PIN	-	E-601-IT# 012	-	-	-	-	-
001	M/C-A/O	00	027	BLOCK	-	E-601-IT# 020	-	-	-	-	-
004	STD	00	026	STRIPPER BUSH	-	E-601-IT# 010	-	-	-	-	-
004	STD	00	025	SPRING COVER 25x 45x90	-	-	-	AA10108 M.S.	-	-	-
004	STD	00	024	STRIPPER PIN	-	E-601-IT# 009	-	-	-	-	-
003	STD	00	023	STRIPPER BUSH	-	E-601-IT# 007	-	-	-	-	-
001	STD	00	022	STRIPPER	-	E-601-IT# 005	-	-	-	-	-
001	STD	00	021	PLATE	-	E-601-IT# 004	-	-	-	-	-
003	STD	00	020	STRIPPER PIN	-	E-601-IT# 008	-	-	-	-	-
001	STD	00	019	COVER PLATE	-	E-601-IT# 001	-	-	-	-	-
001	STD	00	018	PILOT	-	E-601-IT# 006	-	-	-	-	-
001	STD	00	017	DISTANCE PIECE	-	E-601-IT# 002	-	-	-	-	-
001	M/C-A/O	00	016	PRESSURE PAD 28THK x ø376	-	-	-	AA10108 M.S.	-	-	-
004	M/C-A/O HDN & GRD RC-60-62	00	015	PUNCH SEGMENT 40 x 75 x 186	-	-	-	AA10822/BP10830 HC.HCR	-	-	-
001	M/C-A/O	00	014	PUNCH HOLDER 100 x 280 x 486	-	-	-	AA10108 M.S.	-	-	-
001	MODIFY F7=H6	00	013	LOCATING BUSH	TG. ST. 125/4-M 20-20	-	-	-	-	-	-
001	MODIFY F7=H6	00	012	LOCATING BUSH	TG. ST. 125/4-M 22-20 SL#13	-	-	-	-	-	-
006	M/C-A/O HDN & GRD RC-60-62	00	011	DIE SEGMENT 36 x 56 x 160	-	-	-	AA10822/BP10830 HC.HCR	-	-	-
001	M/C-A/O	00	010	DIE HOLDER 40THK x ø516	-	-	-	AA10108 M.S.	-	-	-
001	-	-	009	PACKING PLATE 8 THK x ø510	-	-	-	AA10108 M.S.	-	-	-
001	-	-	008	PACKING PLATE 8 THK x ø510	-	-	-	AA10108 M.S.	-	-	-
001	-	-	007	PACKING PLATE 8 THK x ø510	-	-	-	AA10108 M.S.	-	-	-
001	-	-	006	PACKING PLATE 8 THK x ø510	-	-	-	AA10108 M.S.	-	-	-
001	-	-	005	PACKING PLATE 6 THK x ø510	-	-	-	AA10108 M.S.	-	-	-
001	-	-	004	PACKING PLATE 6 THK x ø510	-	-	-	AA10108 M.S.	-	-	-
001	-	-	003	PACKING PLATE 6 THK x ø510	-	-	-	AA10108 M.S.	-	-	-
001	-	-	002	PACKING PLATE 6 THK x ø510	-	-	-	AA10108 M.S.	-	-	-
001	-	-	001	PACKING PLATE 6 THK x ø510	-	-	-	AA10108 M.S.	-	-	-
VAR.00	REMARKS	VAR NO.	ITEM NO.	DESCRIPTION	STD.	DRAWING NO.	I.T.NO. VAR	MAT'L CODE MAT'L SPON	A/C	UNIT QTY	WT. GS ZONE

ADDITIONAL INFORMATION:-- FOR M/C TOLERANCE REFER TGST-110M STATUS OF DRAWING:-- TOOL			TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT			1LA7-560-4P -				
DISTRIBUTION OF PRINTS:-- TGM(PLG.)=4 TE(PRM)=1 O.C.=1			 BHARAT HEAVY ELECTRICALS LIMITED BHOPAL		DRN CKD APPD.	NAME SD SD SD	SIGN SD SD SD	DATE 19/6/85 19/8/85 27/8/85	NO.OF VAR. 00	
REV. 08	DATE 30/07/2020	ALTERED - DSD CHECKED - DDA APPROVED - TRD	TGM CODE 334	UNTOL DIMS.GR -		SCALE 1:1	WEIGHT (KG) -	REF.TO ASSY.DRG. 24028140022	ITEM NO. ASSY.	NO.OF ITEM 056
ZONE	REFER SHEET NO. 1		TITLE SHAFT HOLE DIE FOR ø250 USE ON (BLANKING AUTOMATS)	DRAWING NO. 1508363			REV. 08	SHT.NO. 04 NO.OF SHT. 04		